

Research Article



Solubility of Sildenafil Citrate in Polyethylene Glycol 200 + Water Mixtures at 293.2-313.2 K

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Abstract

Background: In the current investigation, the evaluation of model congruence alongside experimental determinations of the solid-liquid phase boundary concerning sildenafil citrate (SICI) within aqueous binary blends of polyethylene glycol 200 has been conducted.**Methods:** Solubility values were measured using a classical method of Shake-flask at various temperatures.**Results:** It was observed that the dissolution profile of SICI in the specified binary media demonstrated a positive thermal coefficient. For the determined solubility data, mathematical cosolvency models were employed for the fitting and prediction tasks, showcasing a commendable capability in forecasting the solubility patterns of SICI in the aqueous solutions of polyethylene glycol 200. In addition, apparent thermodynamic quantities pertaining to the dissolution of SICI were computed utilizing both Gibbs and van't Hoff equations, facilitating an in-depth comprehension of the solubilization phenomena within the studied solvents.**Conclusion:** The insights gleaned from the rigorous interrogation and validation of the solubility for SICI promise to enhance crystallization methodologies, scale-up production, and pharmaceutical formulation studies.

Introduction

Sildenafil (Figure 1) is prescribed for the therapeutic management of pulmonary arterial hypertension and erectile dysfunction which exerts the therapeutic effects by selectively inhibiting phosphodiesterase 5 (PDE5).^{1,2} When dealing with pharmaceutical compounds that encompass ionizable groups, pharmacists encounter an opportunity to selectively produce a salt form that offers improved biopharmaceutical characteristics, such as increased maximum plasma concentration (C_{max}), reduced time to reach C_{max} (T_{max}), and enhanced area under the curve (AUC).³ Sildenafil is typically recommended for oral administration and is commercially available as citrate salt. The assessment of a drug's solubility characteristics in both aqueous and non-aqueous solvents remains a pivotal aspect within various industrial applications, encompassing purification procedures, the formulation design of oral/parenteral/topical liquid pharmaceutical forms, and pre-formulation investigations.^{4,5} Jung et al^{4,5} reported the solubility of sildenafil and its citrate and lactate salts in water, ethanol, polyethylene glycol (PEG) 400, Transcutol and Tween 20. The aqueous solubility of sildenafil (molecular mass of 474.6 g/mole) was 14.5 $\mu\text{g}/\text{mL}$ (or 3.1×10^{-5} molar) which was increased to 4100 $\mu\text{g}/\text{mL}$ (or 6.0×10^{-3} molar) for citrate salt and 92500 $\mu\text{g}/\text{mL}$ (or 0.164 molar) for lactate salt. In addition to increased

aqueous solubility, the plasma concentration of lactate salt was greater than that of citrate form and it was greater than of base form of sildenafil.^{4,5}

Moreover, the investigation of drugs' solubility within organic solvents offers valuable insights for a spectrum of applications including purification processes, analytical chemistry, validation of cleaning procedures, manufacturing, process development, and solid forms screening, encompassing salt forms, cocrystals, and polymorphic variations.³ Many strategies have been devised throughout the years to quantify solubility^{6,7} and among these approaches, cosolvency has gained substantial utilization within the domain of pharmaceutical science and practice.^{8,9}

Previous research has explored the solubility of sildenafil citrate (SICI) in various mono-solvent systems including ethanol as reported by Jung and co-workers,¹⁰ and in other mono-solvents such as toluene, 1,2-dichloroethane, hexane, and 1-butanol, as studied by Baluja and Bhesaniya.¹¹ Additionally, our group has examined its solubility within certain aqueous binary cosolvent systems containing PEG 400, ethanol (EtOH), propylene glycol (PG), ethylene glycol (EG), 1-propanol, 2-propanol and non-aqueous binary mixtures of PG + EtOH. In addition to the reported solubility data of SICI in common mono- or mixed solvent systems, the solubility was investigated

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in supercritical carbon dioxide at various temperatures and pressures.¹² Deep eutectic solvents are recently developed materials with a wide range of applications in the pharmaceutical area¹³ and attracted more attentions. Solubility of SICI was also reported in deep eutectic solvent+water mixtures at various temperatures.¹⁴ However, to our current knowledge, the literature does not encompass data pertaining to the solubility of SICI in a solvent system comprised of PEG 200 and water. The objective of this study is to compile a solubility compendium for SICI within cosolvency systems. The specific aims include: (1) ascertaining the solubility data of SICI saturated in solutions comprising PEG 200 and water across a temperature spectrum of 293.2 to 313.2 K along with their density values; (2) engaging in the comparative analysis of the acquired data with established cosolvency models in the literature; (3) deducing the apparent thermodynamic quantities that characterize the dissolution process of SICI within the cosolvent mixtures under investigation, (4) providing prediction methods based on mathematical models trained using a minimum number of experimental data points, and (5) providing density prediction method for SICI saturated solution in the mixed solvents at various temperature.

Materials and Methods

The solvent of organic nature requisitioned for the conductance of measurements, delineated as PEG 200, adhered to the stringent analytical-grade requisites. Concomitantly, distilled water, prepared within the laboratory setting, was utilized for the dilution of the saturated solutions. The purification level of the experimental reagents surpassed a 99.0% threshold, thereby negating the necessity for additional purification. The parameters encompassing purity, provenance, methodologies of analysis, along with other exhaustive specifications pertinent to the materials

implemented throughout the experimental sequence, are shown in Table 1.

Measurement of SICI solubility

In an experimental setup designed for the quantitative dissolution analysis of SICI, the solid-liquid phase equilibrium was delineated utilizing a mixed solvent system comprising PEG 200 and water. The equilibrium solubility was quantified via ultraviolet-visible (UV-vis) spectrophotometry. This protocol adheres to methodologies established in prior researches.¹⁵⁻¹⁷ Specifically, eleven dry glass vials were prepared, each containing a binary solvent mixture of water and PEG 200. The mass ratio of PEG 200 was varied from 0.0 to 1.0. Subsequently, an excess quantity of SICI was introduced into these solvent systems. The vials were then placed in an incubator (Kimia Idea Pardaz Azerbaijan, Tabriz, Iran) and subjected to agitation for 48 hours using a shaker (Behdad, Tehran, Iran). Post-equilibrium, the supernatant underwent centrifugation. A measured volume of the saturated supernatant solution was taken and subsequently diluted with a solvent mixture (ethanol: water, 30:70) for analytical purposes. The dilutions were then scrutinized using a UV-vis spectrophotometer (Cecil BioAquarius CE 7250, UK) at a wavelength of 294 nm. Calibration was achieved through the preparation of standard SICI solutions within the concentration range of 1×10^{-5} to 1.8×10^{-4} M, exhibiting a linear relationship with a squared correlation coefficient (R^2) of 0.9995. Experimental temperatures were maintained between 293.2 K and 313.2 K, with 5 K increments. The density values of the SICI saturated mixtures were determined using a 5 mL pycnometer, with a measurement uncertainty of $0.001 \text{ g}\cdot\text{cm}^{-3}$.

Computational section

The solubility data gathered experimentally are integrated

Table 1. Information of substances used in the work ahead

Chemical name	CAS No.	Molar mass (g.mole ⁻¹)	Source	Purity (percentage)	Analysis method
Sildenafil citrate	171599-83-0	666.7	Damavand Darou Pharmaceutical Co. Iran	≥99.7 %	HPLC ^a
PEG 200	25322-68-3	190 - 210	Merck, Germany	≥99.8 %	GC ^b
Distilled deionized water	7732-18-5	18.02	Shahid Ghazi Pharmaceutical Co. Iran	≥99.9 %	GC ^b
Ethanol	64-17-5	46.07	Jahan Alcohol Teb, Iran	≥93.5 %	GC ^b

^a High-performance liquid chromatography.

^b Gas chromatography.

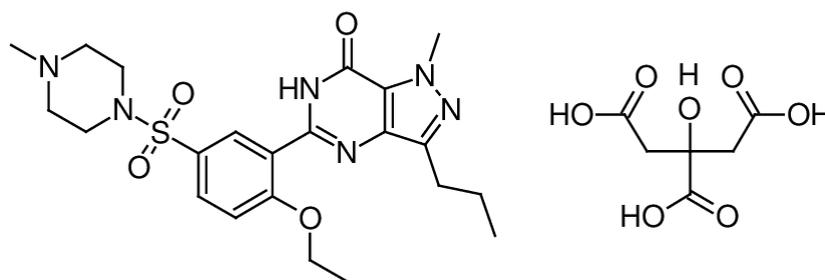


Figure 1. Molecular structure of sildenafil citrate

with a suite of computational models, namely double log-log, Jouyban-Acree, and Jouyban-Acree-van't Hoff models. These models are adept at delineating the interplay among temperature, solubility, and the initial composition of the solvent. Expository details on each model are delineated in successive sections. Back-calculated data are derived in accordance with Eq. (1) to facilitate the appraisal of each model's precision. This is achieved by computing the mean relative deviation (MRD%) via Eq. (1):

$$MRD\% = \frac{100}{N} \sum \left(\frac{|Calculated\ Value - Observed\ Value|}{Observed\ Value} \right) \quad (1)$$

in this context, N denotes the total number of solubility/density data points.

In addition, predicted solubility of SICI in mono-solvents and mixed solvents at various temperatures are provided using mathematical models trained by using a minimum number of experimental data points.

Double log-log

The double log-log model represents a cosolvency framework for the empirical fitting of solubility data, encapsulated by the following mathematical expressions¹⁸:

$$\ln \left[\ln \left(\frac{x_m}{x_2} \right) \right] = \ln \left[\ln \left(\frac{(x_m)_{0.5}}{x_2} \right) \right] + B \ln \left(\frac{w_1}{w_2} \right) \quad (2)$$

for $0 < w_1 \leq 0.5$

$$\ln \left[\ln \left(\frac{x_1}{x_m} \right) \right] = \ln \left[\ln \left(\frac{x_1}{(x_m)_{0.5}} \right) \right] + b \ln \left(\frac{w_2}{0.5} \right) \quad (3)$$

for $0 < w_2 \leq 0.5$

within these formulations, x_1 and x_2 represent the mole fraction solubility of drug in solvent 1 and 2, respectively, and $(x_m)_{0.5}$ represents the drug solubility in solvent mixtures with a cosolvent mass fraction of 0.5. The mass fractions w_1 and w_2 quantify the proportions of mono-solvents 1 and 2 in the mixture prior to the addition of the solute. The constants B and b are model-specific parameters intrinsic to the equations. Eq. (2) governs the scenario where the mass fraction of the mono-solvent 1 is in the range of $0 < w_1 \leq 0.5$, while Eq. (3) applies analogously to the mass fraction of the mono-solvent 2 within the same interval ($0 < w_2 \leq 0.5$). Barzegar-Jalali and Hanaee¹⁸ used the volume fraction expression of the solvents in their work, however one may use other expressions such as mass or mole fraction units as has been shown in this work.

The Jouyban-Acree model

The Jouyban-Acree model, acknowledged as a linear mathematical algorithm, explicates the solubility as a

function contingent upon both the system's temperature and the solvent composition. The model is¹⁹:

$$\ln x_{m,T} = w_1 \ln x_{1,T} + w_2 \ln x_{2,T} + \frac{w_1 \cdot w_2}{T} \sum_{i=0}^2 J_i (w_1 - w_2)^i \quad (4)$$

Herein, $x_{1,T}$ and $x_{2,T}$ denote the solubility values in the respective mono-solvents at the temperature T , the J_i coefficients are the model parameters achieved by linear regression of $(\ln x_{m,T} - w_1 \ln x_{1,T} - w_2 \ln x_{2,T})$ against $\frac{w_1 \cdot w_2}{T}$, $\frac{w_1 \cdot w_2 (w_1 - w_2)}{T}$, and $\frac{w_1 \cdot w_2 (w_1 - w_2)^2}{T}$.

The Jouyban-Acree model is particularly esteemed for its incorporation of interaction parameters that describe the non-ideal behavior of the mixtures, which is especially relevant in pharmaceutical solutions where precise solubility predictions are vital for dosage form design and other industrial applications. The model is robust in its adaptability to various solvent systems and temperatures, making it a versatile tool in the prediction of drug solubility across a spectrum of conditions. An adopted version of the Jouyban-Acree model could be used for mathematical representation of the density of the drug free and also saturated solutions at various temperatures.¹⁹

The Jouyban-Acree-van't Hoff model

By replacing the van't Hoff equation within the two first terms of the Jouyban-Acree model, a precise methodology for the simulation of solubility within cosolvency systems could be obtained.¹⁹ The Jouyban-Acree-van't Hoff model is formulated as:

$$\ln x_{m,T} = w_1 \left(A_1 + \frac{B_1}{T} \right) + w_2 \left(A_2 + \frac{B_2}{T} \right) + \frac{w_1 \cdot w_2}{T} \sum_{i=0}^2 J_i (w_1 - w_2)^i \quad (5)$$

In this expression, A_1 , B_1 , A_2 and B_2 are the constants of the van't Hoff model, derived from plotting the natural logarithm of the solubility in mono-solvents, $x_{1,T}$ and $x_{2,T}$ against the reciprocal of the temperature, $1/T$ in the mono-solvents across various temperatures. J_i coefficients are ascertained via linear regression analysis of $(\ln x_{m,T} - w_1 (A_1 + \frac{B_1}{T}) - w_2 (A_2 + \frac{B_2}{T}))$ vs. $\frac{w_1 \cdot w_2}{T}$, $\frac{w_1 \cdot w_2 (w_1 - w_2)}{T}$, and $\frac{w_1 \cdot w_2 (w_1 - w_2)^2}{T}$.

The modified Wilson model

The modified Wilson model is formulated as:

$$-\ln x_m = 1 - \frac{w_1 [1 + \ln x_1]}{w_1 + w_2 \lambda_{12}} - \frac{w_2 [1 + \ln x_2]}{w_1 \lambda_{21} + w_2} \quad (6)$$

where, λ_{12} and λ_{21} are the interaction parameters of the equation, computed using a non-linear regression analysis.²⁰

Thermodynamic parameters

In the investigation of SICI's dissolution behavior, thermodynamic functions of mixing, namely the apparent standard dissolution Gibbs energy (ΔG°), standard dissolution enthalpy (ΔH°) and standard dissolution entropy change (ΔS°) are utilized. These apparent thermodynamic parameters are deduced by applying both the Gibbs equation and the modified van't Hoff equation.

The latter is expressed as follows:

$$\frac{\partial \ln x}{\partial \left(\frac{1}{T} - \frac{1}{T_m} \right)_p} = -\frac{\Delta H^\circ}{R} \quad (7)$$

In this context, x represents the mole fraction solubility of the solute, R is the ideal gas constant, and T stands for the absolute temperature in Kelvin.²¹ The symbol T_{hm} refers to the mean harmonic temperature, calculated based on the number of temperature points studied, denoted by n , according to $T_{hm} = n / \sum_{i=1}^n (1/T)$. The slope and the intercept of the plot of $\ln x$ vs $1/T - 1/T_{hm}$ are used to obtain ΔH° and ΔS° for saturated mixtures, and ΔS° values are calculated by using Gibbs equation.

In the thermodynamic analysis of binary solvent mixtures, the relative magnitudes of entropy (ζ_{TS}) and enthalpy (ζ_H) contributions to the dissolution processes are quantitatively assessed. The expressions for these indices are formulated as²²:

$$\zeta_H = \frac{|\Delta H^\circ|}{(|\Delta H^\circ| + |T\Delta S^\circ|)} \quad (8)$$

$$\zeta_{TS} = \frac{|T\Delta S^\circ|}{(|\Delta H^\circ| + |T\Delta S^\circ|)} \quad (9)$$

Results and Discussion

Solubility profile of SICI and data correlation

The solubility profile of SICI in molar concentration unit in aqueous binary mixtures containing PEG 200 is graphically represented as a function of the solvent's mass fraction and temperature in Figure 2. Thermodynamic principles suggest that solubility should be positively influenced by temperature due to the enhancement of molecular kinetics and the expansion of intermolecular spacing within the solvent matrix, a phenomenon that is empirically corroborated by the data presented in Figure 2. It is discernible that a direct, proportional relationship exists between the molar solubility of SICI and both temperature and the mass fraction of PEG 200

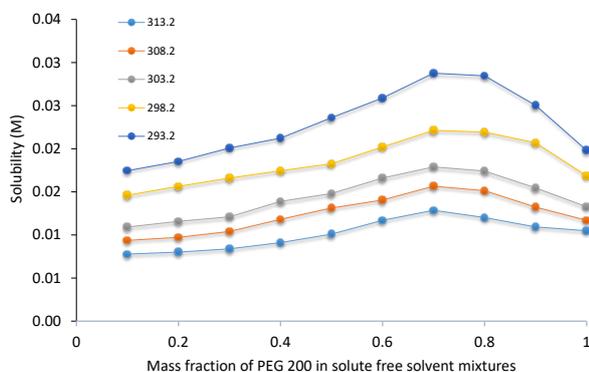


Figure 2. Molar solubility of sildenafil citrate in systems of PEG 200+water as a function of the mass fraction of PEG 200 and temperature 293.2 K (bottom) to 313.2 K (top)

within fixed solvent compositions, culminating in peak solubility at a PEG 200 mass fraction of 0.7, beyond which an inverse trend is observed. Figure 3 illustrates the dissolution dynamics of SICI, expressed in mole fraction, in binary solvent systems of PEG 200 and water, delineated across temperature and solvent composition gradients. The solubility pattern delineated therein reaffirms the positive correlation with both thermal conditions and PEG 200 mass fraction, with maximal solubility being attained in neat PEG 200. When the mole fraction solubility of SICI in neat PEG 200 was compared with the solubility in neat PEG 400,²³ the solubility in PEG 400 is larger than in PEG 200 at a given temperature. This observation is also the case for the solubility of mesalazine,²⁴ bosentan²⁵ and etoricoxib²⁶ in which the solubility order is as PEG 600 > PEG 400 > PEG 200. Slightly different pattern is observed for salicylic acid as PEG 600 > PEG 200 > PEG 400.²⁷

The experimental mole fraction solubility data of SICI in aqueous binary mixtures with PEG 200 (Table 2) were subjected to fitting using four distinct cosolvency models: the modified Wilson, double log-log, Jouyban-Acree, and Jouyban-Acree-van't Hoff. The outcomes of these fittings are systematically documented in Tables 3-5. A concise assessment reveals that the solubility predictions made by all four cosolvency models are deemed satisfactory for SICI in the specified solvent mixtures. Among these, the double log-log model exhibited superior precision, evidenced by the lowest *MRD*% of 2.4%. The double log-log as a pure empirical model uses logarithmic transformations for linearization of the solubility values against logarithm of solvent fractions in the absence of the solute. It could provide a simple and straightforward predictive tool for a drug formulator. In the pharmaceutical applications of the solubility data in cosolvent+water mixtures, there is a limitation of the cosolvent concentration in the final formulation due to possible toxicity of the cosolvent and also cost of the formulation since the price of the cosolvent is much more than water. Therefore, Eq. (2) is capable of providing useful information for pharmaceutical applications at $w_1 \leq 0.5$. The *MRD*% values for the remaining models are

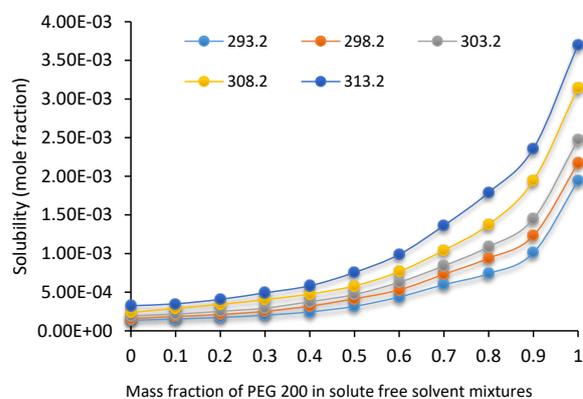


Figure 3. Mole fraction solubility of sildenafil citrate in systems of PEG 200+water as a function of the mass fraction of PEG 200 and temperature

Table 2. Experimental mole fraction solubility ($x_{m,i}$) values as the mean of three experiments (\pm standard deviation) measured for sildenafil citrate in the binary mixtures of PEG 200 and water at different temperatures.

w_1^a	293.2 K	298.2 K	303.2 K	308.2 K	313.2 K
0.00 ^b	$1.36 (\pm 0.05) \times 10^{-4}$	$1.58 (\pm 0.03) \times 10^{-4}$	$1.94 (\pm 0.04) \times 10^{-4}$	$2.35 (\pm 0.14) \times 10^{-4}$	$3.24 (\pm 0.36) \times 10^{-4}$
0.10	$1.53 (\pm 0.03) \times 10^{-4}$	$1.85 (\pm 0.13) \times 10^{-4}$	$2.16 (\pm 0.11) \times 10^{-4}$	$2.90 (\pm 0.02) \times 10^{-4}$	$3.49 (\pm 0.14) \times 10^{-4}$
0.20	$1.73 (\pm 0.00) \times 10^{-4}$	$2.11 (\pm 0.18) \times 10^{-4}$	$2.52 (\pm 0.04) \times 10^{-4}$	$3.42 (\pm 0.06) \times 10^{-4}$	$4.07 (\pm 0.18) \times 10^{-4}$
0.30	$2.02 (\pm 0.29) \times 10^{-4}$	$2.52 (\pm 0.13) \times 10^{-4}$	$2.94 (\pm 0.04) \times 10^{-4}$	$4.04 (\pm 0.08) \times 10^{-4}$	$4.92 (\pm 0.23) \times 10^{-4}$
0.40	$2.45 (\pm 0.15) \times 10^{-4}$	$3.18 (\pm 0.09) \times 10^{-4}$	$3.76 (\pm 0.57) \times 10^{-4}$	$4.76 (\pm 0.66) \times 10^{-4}$	$5.83 (\pm 0.62) \times 10^{-4}$
0.50	$3.17 (\pm 0.04) \times 10^{-4}$	$4.15 (\pm 0.03) \times 10^{-4}$	$4.70 (\pm 0.31) \times 10^{-4}$	$5.81 (\pm 0.11) \times 10^{-4}$	$7.55 (\pm 0.47) \times 10^{-4}$
0.60	$4.37 (\pm 0.02) \times 10^{-4}$	$5.29 (\pm 0.04) \times 10^{-4}$	$6.28 (\pm 0.52) \times 10^{-4}$	$7.66 (\pm 0.19) \times 10^{-4}$	$9.88 (\pm 1.22) \times 10^{-4}$
0.70	$5.97 (\pm 0.06) \times 10^{-4}$	$7.32 (\pm 0.54) \times 10^{-4}$	$8.41 (\pm 0.34) \times 10^{-4}$	$1.04 (\pm 0.01) \times 10^{-3}$	$1.36 (\pm 0.07) \times 10^{-3}$
0.80	$7.40 (\pm 0.84) \times 10^{-4}$	$9.40 (\pm 0.24) \times 10^{-4}$	$1.09 (\pm 0.02) \times 10^{-3}$	$1.37 (\pm 0.01) \times 10^{-3}$	$1.79 (\pm 0.25) \times 10^{-3}$
0.90	$1.01 (\pm 0.09) \times 10^{-3}$	$1.23 (\pm 0.02) \times 10^{-3}$	$1.45 (\pm 0.10) \times 10^{-3}$	$1.94 (\pm 0.20) \times 10^{-3}$	$2.36 (\pm 0.10) \times 10^{-3}$
1.00	$1.94 (\pm 0.21) \times 10^{-3}$	$2.17 (\pm 0.19) \times 10^{-3}$	$2.47 (\pm 0.02) \times 10^{-3}$	$3.15 (\pm 0.15) \times 10^{-3}$	$3.70 (\pm 0.02) \times 10^{-3}$

^a w_1 is mass fraction of PEG 200 in the PEG 200 and water mixtures in the absence of sildenafil citrate.

^b The aqueous solubility data taken from a previous work.^{15,16}

Table 3. The double log-log model constants at investigated temperatures and the MRD% for back-calculated sildenafil citrate solubility in the binary mixtures of PEG 200 and water

T (K)	B for $0 < w_1 \leq 0.5$	MRD%	b for $0 < w_2 \leq 0.5$	MRD%
293.2	0.900	3.3	0.664	2.6
298.2	0.838	1.1	0.694	1.0
303.2	0.928	2.2	0.733	3.8
308.2	0.650	0.9	0.779	3.5
313.2	1.036	0.1	0.809	5.7
Overall MRD%		1.5		3.3

sequenced as follows: the modified Wilson (3.0%) < the Jouyban-Acree (3.5%) < Jouyban-Acree-van't Hoff (4.3%). From a practical viewpoint, the MRD% for all studied models are less than the relative standard deviations for the repeated solubility measurements²⁸ and all the models could be considered as accurate models for correlative purposes.

The solubility of a solute could be expressed using various units including mole fraction, molarity (Table S1) and gram per liter. The solvent composition of the binary solvents could also be expressed using mole fraction, mass fraction and volume fraction (see Table S2 of Supplementary file 1). By fitting the data with various units, different values were obtained for the constants of the Jouyban-Acree model, however, no significant difference was observed in MRD% values as shown in Table S3 (see Supplementary file 1). Different model constants are due to the various curvature and scattering the data as shown in Figures S1-S3 (see Supplementary file 1).

Density data of SICI and correlation

The densities of SICI's saturated solutions in the binary aqueous mixtures with PEG 200, measured across a range of temperatures, are tabulated in Table 6, expressed in $g \cdot cm^{-3}$. The generated density data could be modeled by an adopted version of the Jouyban-Acree model²⁹ as:

Table 4. Parameters calculated for the Jouyban-Acree, and Jouyban-Acree-van't Hoff model for sildenafil citrate solubility in the binary mixtures of PEG 200 and water.

	Jouyban-Acree		Jouyban-Acree-van't Hoff	
PEG 200+water	J_0	-456.631	A_1	4.113
	J_1	-121.249	B_1	-3048.916
	J_2	-245.791	A_2	4.374
			B_2	-3907.015
			J_0	-456.571
			J_1	-121.341
			J_2	245.640
MRD%		3.5		4.3

$$\ln \rho_{m,T}^{Sat} = w_1 \ln \rho_{1,T}^{Sat} + w_2 \ln \rho_{2,T}^{Sat} + \frac{w_1 \cdot w_2}{T} \sum_{i=0}^2 M_i (w_1 - w_2)^i \quad (10)$$

in which $\rho_{m,T}^{Sat}$ represent the density of the solute saturated solutions composed of binary solvents at temperature of T, $\rho_{1,T}^{Sat}$ and $\rho_{2,T}^{Sat}$ are the solute saturated solutions in the mono-solvents 1 and 2 at temperature of T. When the experimental density data reported in Table 6 was fitted to this model, the obtained M_0 , M_1 and M_2 were 20.400, 2.834 and -20.903, respectively, and the back-calculated density data were compared with the experimental data, the obtained MRD% value was 0.2%, which is quite acceptable correlation error.

Solubility data prediction of SICI

The solubility of SICI in the binary aqueous mixtures of PEG 200 at various temperatures could be predicted using a trained Jouyban-Acree model employing a minimum number of experimental data points. It has been shown that the model successfully trained by experimental solubility data of a drug in the mono-solvents at the lowest and the highest temperature of interest and in three binary mixtures at 298.2 K.³⁰ When the solubility in PEG 200 and water at 293.2 and 313.2 K and in the solvent fractions (w_1) of 0.3, 0.5 and 0.7 at 298.2 K are employed, the

trained model is:

$$\ln x_{m,T} = w_1 \ln x_{1,T} + w_2 \ln x_{2,T} - \frac{410.634 w_1 \cdot w_2}{T} + \frac{32.654 w_1 \cdot w_2 (w_1 - w_2)}{T} - \frac{184.204 w_1 \cdot w_2 (w_1 - w_2)^2}{T} \quad (11)$$

which predicts the remaining solubilities with the MRD% of 5.5% (N=48). Equation (11) requires the solubility data in the mono-solvents at each temperature of interest which further increased the number of required experimental data points, however, one may replace the $\ln x_{1,T}$ and $\ln x_{2,T}$ terms with their corresponding values from the van't Hoff equation to obtain a full predictive version of the model as:

$$\ln x_{m,T} = w_1 \left(4.167 - \frac{3062.459}{T} \right) + w_2 \left(5.100 - \frac{4118.759}{T} \right) - \frac{410.634 w_1 \cdot w_2}{T} + \frac{32.654 w_1 \cdot w_2 (w_1 - w_2)}{T} - \frac{184.204 w_1 \cdot w_2 (w_1 - w_2)^2}{T} \quad (12)$$

Equation (12) predicts the remaining solubilities with the MRD% of 6.9% (N=48). It is obvious that Eq. (12) is a full predictive model and no need for further experimental input data.

One may be interested in solubility predictions for liquid drug formulation purposes where most of the marketed dosage forms contain cosolvent fraction of less than 0.5. To provide such data, three measurements are required, *i.e.* the solubility data at w_1 of 0.0, 0.5 and one datum at $0.5 > w_1 > 0.0$ for calculating the numerical value of the B coefficient of the double log-log model. When

Table 5. The modified Wilson model constants at investigated temperatures and the MRD% for back-calculated sildenafil citrate solubility in the binary mixtures of PEG 200 and water

T (K)	λ_{12}	λ_{21}	MRD%
293.2	2.163	0.462	4.4
298.2	1.820	0.549	3.1
303.2	1.221	0.708	3.0
308.2	1.789	0.559	2.6
313.2	0.791	0.940	1.9
Overall MRD%			3.0

Table 6. Measured density (g.cm⁻³) of sildenafil citrate saturated solutions in the binary mixtures of PEG 200 and water at different temperatures

w_1	293.2 K	298.2 K	303.2 K	308.2 K	313.2 K
0.00	0.998 ± 0.001	0.997 ± 0.001	0.996 ± 0.001	0.995 ± 0.001	0.995 ± 0.001
0.10	1.009 ± 0.001	1.007 ± 0.001	1.006 ± 0.001	1.006 ± 0.001	1.001 ± 0.001
0.20	1.022 ± 0.001	1.021 ± 0.001	1.018 ± 0.001	1.017 ± 0.001	1.013 ± 0.001
0.30	1.034 ± 0.001	1.030 ± 0.001	1.028 ± 0.001	1.028 ± 0.001	1.024 ± 0.001
0.40	1.058 ± 0.001	1.058 ± 0.001	1.053 ± 0.001	1.049 ± 0.001	1.045 ± 0.001
0.50	1.058 ± 0.001	1.054 ± 0.001	1.051 ± 0.001	1.050 ± 0.001	1.047 ± 0.001
0.60	1.067 ± 0.001	1.061 ± 0.001	1.059 ± 0.001	1.058 ± 0.001	1.055 ± 0.001
0.70	1.076 ± 0.001	1.070 ± 0.001	1.066 ± 0.001	1.065 ± 0.001	1.064 ± 0.001
0.80	1.082 ± 0.001	1.075 ± 0.001	1.071 ± 0.001	1.070 ± 0.001	1.070 ± 0.001
0.90	1.083 ± 0.001	1.076 ± 0.001	1.071 ± 0.001	1.071 ± 0.001	1.070 ± 0.001
1.00	1.084 ± 0.001	1.083 ± 0.001	1.079 ± 0.001	1.079 ± 0.001	1.079 ± 0.001

$w_1 = 0.3$ datum at 298.2 K was used, the computed B value was equal to 0.86. Using this coefficient and employing the solubility data of $w_1 = 0.0$ and 0.5 at each temperature, all data points could be predicted at $w_1 \leq 0.5$. The obtained MRD% for 293.2, 298.2, 303.2, 308.2 and 313.2 K were 1.0, 0.7, 1.6, 6.6 and 2.1%, respectively with the overall MRD% of 2.4%. There is no significant difference between MRD% of the back-calculated and predicted solubilities at $w_1 \leq 0.5$ using Eq. (2) (double log-log model), *i.e.* 1.5% (reported in Table 3) versus 2.4%, revealing that one could successfully use this procedure to reduce the need for more experiments in drug formulation design investigations. Comparing this overall MRD% with that of Eq. (12), *i.e.* 2.4% against 6.9%, reveals that the MRD% for double log-log model is lower than that of the van't Hoff-Jouyban-Acree model. However, one should keep in mind that Eq. (12) provides the capability of prediction at all possible solvent compositions and temperatures without need to further input data and only uses 7 experimental solubility data points, whereas, the double log-log model (trained version of Eq. (2)) provides the solubility prediction at $w_1 \leq 0.5$ and needs two more experimental data for prediction at any temperature of interest.

Comparison of solubilization power of the cosolvents to enhance aqueous solubility of SICI

As noticed above, in the pharmaceutical industry, the permissible cosolvents should be used in the as much as possible lower concentrations due to their toxicity and interactions with the main drug both in formulation and in the patient's body. In the liquid formulations, the cosolvent may change the stability of drug which is an important parameter concerning the shelf life of the formulation. Some cosolvent's, such as ethanol which possesses central nervous system (CNS) depressant effect, may interact with the pharmacological action of CNS drugs. Prof. Yalkowsky, a pioneer of solubilization methods and solubility data modeling in the pharmaceutical area, proposed the solubilization power (\bar{O}) to compare the power of a cosolvent for solubilization of a poorly water soluble drug in cosolvent+water mixtures, and

is defined as³¹:

$$\sigma = \log\left(\frac{x_1}{x_2}\right) \quad (13)$$

We have modified the equation as³²:

$$\omega = \frac{\log\left(\frac{x_{m,Max}}{x_2}\right)}{w_{1,Max}} \quad (14)$$

for better representation of the solubilization for solubility profiles showing the solubility maxima.³² In Eq. (14), $x_{m,Max}$ is the maximum solubility of the solute in the binary solvent system and $w_{1,Max}$ is the PEG 200 mass fraction which provided the largest SICI solubility. It is obvious that $\bar{C} = \omega$ when the maximum solubility of a solute is obtained in the neat cosolvent (for solubility systems without solubility maxima). The computed \bar{C} and ω values for the solubility of SICI in cosolvent + water mixtures taken from the literature^{23,33-37} were listed in Table 7. The best cosolvent among studied ones for solubilizing SICI is 1-propanol (with $\omega = 2.19$) and the worst one is EG ($\omega = 0.67$). The negative \bar{C} values for 1-propanol and 2-propanol mean that the solubility of SICI in neat cosolvent is lower than aqueous solubility ($x_1 < x_2$).

Density data prediction of SICI

The density of SICI's saturated solutions in the binary aqueous mixtures with PEG 200 could be predicted by employing the experimental density values of the saturated solutions in the mono-solvents without measuring the density values in the mixed solvent systems. The previously trained model employing the solute free density data of PEG 200 + water mixtures at various temperatures is³⁸:

$$\ln \rho_{m,T} = w_1 \ln \rho_{1,T} + w_2 \ln \rho_{2,T} + \frac{2.303w_1 \cdot w_2}{T} \left[7.850 + 6.032(w_1 - w_2) - 9.797(w_1 - w_2)^2 \right] \quad (15)$$

The effect of the dissolved low soluble drugs on the density of the saturated solution composed of binary solvents is negligible and one may use the M terms of the solute free solvent mixture for predicting the density of

Table 7. Solubilization powers of SICI for the studied cosolvents

Cosolvent	σ	ω	Reference for solubility data
PEG 200	1.14	1.14	This work
PEG 400	1.30	1.54	²³
PG	0.56	1.04	³⁴
EG ^a	0.67	0.67	³⁷
EtOH	-0.13	1.52	³⁵
1-Propanol	-0.29	2.19	³³
2-Propanol	-0.28	1.41	³⁶

^a EG is a toxic cosolvent and could not be used in pharmaceutical formulations.

solute saturated solutions by using the measured density data in the mono-solvents as:

$$\ln \rho_{m,T}^{sat} = w_1 \ln \rho_{1,T}^{sat} + w_2 \ln \rho_{2,T}^{sat} + \frac{w_1 \cdot w_2}{T} \left[18.079 + 13.892(w_1 - w_2) - 22.563(w_1 - w_2)^2 \right] \quad (16)$$

which predicts the density of SICI saturated solutions with the MRD% of 0.3 which is quite acceptable prediction error. Using Eq. (14), there is no need to measure the density in the SICI saturated solutions in mixed solvents, and the densities of SICI saturated solutions in the neat mono-solvents are required.

Calculation of thermodynamic parameters of SICI dissolution

The thermodynamic parameters and the corresponding Gibbs free energy contributions for SICI dissolution are recorded in Table 8 and Figure 4. The positive ΔS° values across both mono-solvents and mixed solvent systems imply an increase in disorder upon dissolution. Furthermore, the positive ΔH° values confirm the endothermic nature of the dissolution, suggesting that the solvation process requires more energy due to stronger intermolecular forces within the solvent than between the solvent and SICI. This energy discrepancy suggests that the formation of new solute-solvent bonds does not release enough energy to offset the energy used to disrupt the existing solvent-solvent interactions. In the context of the dissolution kinetics of SICI, the positive values of Gibbs free energy change (ΔG°) and enthalpy change (ΔH°) indicate non-spontaneity in the mixing process. The range of ΔG° spans from 14.99 and 21.46 kJ•mol⁻¹ attaining minimum and maximum at mass fraction endpoints $w_1 = 1.0$ and 0.0, respectively. The dissolution profile, as delineated in Figure 4, exhibits a non-linear correlation with distinct negative slopes within the mass fraction intervals $0.1 \leq w_1 \leq 0.3$, and $0.7 \leq w_1 \leq 0.9$

Table 8. Apparent thermodynamic parameters for dissolution behavior of sildenafil citrate in the binary mixtures of PEG 200 and water at T_{hm}

w_1 ^a	ΔG° (kJ.mol ⁻¹)	ΔH° (kJ.mol ⁻¹)	ΔS° (J.K ⁻¹ .mol ⁻¹)	$T\Delta S^\circ$ (kJ.mol ⁻¹)	ζ_H	ζ_{TS}
0.00	21.46	32.59	36.73	11.13	0.745	0.255
0.10	21.12	31.96	35.76	10.84	0.747	0.253
0.20	20.76	33.43	41.82	12.67	0.725	0.275
0.30	20.34	34.38	46.35	14.04	0.710	0.290
0.40	19.83	32.59	42.11	12.76	0.719	0.281
0.50	19.22	31.63	40.95	12.41	0.718	0.282
0.60	18.52	30.49	39.52	11.97	0.718	0.282
0.70	17.73	30.58	42.40	12.85	0.704	0.296
0.80	17.09	32.73	51.59	15.63	0.677	0.323
0.90	16.34	32.83	54.42	16.49	0.666	0.334
1.00	14.99	25.34	34.16	10.35	0.710	0.290

^a w_1 is mass fraction of PEG 200 in the PEG 200 and water mixtures in the absence of sildenafil citrate.

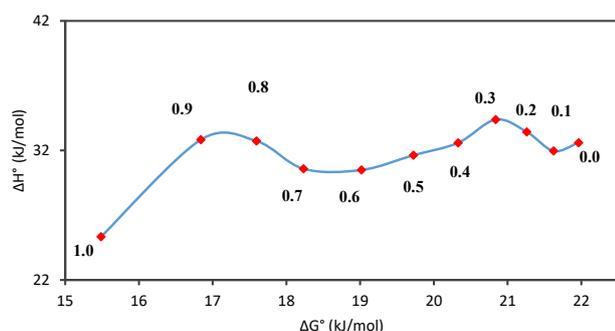


Figure 4. Enthalpy-entropy compensation plot for sildenafil citrate in the mixtures of PEG 200 and water at 303.0 K. The points represent the mass fraction of PEG 200 in PEG 200 and water mixtures in the absence of sildenafil citrate

conversely displaying positive slopes in the intervals $0.0 \leq w_1 \leq 0.1$, $0.3 \leq w_1 \leq 0.7$, and $0.9 \leq w_1 \leq 1.0$. The dissolution mechanism transitions from entropy-driven at intermediary mass fractions to enthalpy-driven at the extremities of the compositional spectrum.

Conclusions

The mole fraction solubility of SICI exhibits a direct relationship with both the mass fraction of PEG 200 and the temperature. Specifically, the solubility apex for SICI was observed in PEG 200 across all binary solvent compositions. The thermodynamic parameters, characterized by positive ΔG° and ΔH° values, underscore the non-spontaneous and endothermic nature of the dissolution process. Further scrutiny reveals an entropic impetus governing the solvation of SICI. The empirical and theoretical solubility data presented herein hold significant implications for the refinement of SICI drug formulation, contributing to theoretical studies and crystallization processes.

Authors' Contribution

Conceptualization: Abolghasem Jouyban.

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Competing Interests

None declared.

Ethical Approval

The project details were approved by the Ethics Committee of Tabriz University of Medical Sciences with the approval code of IR.TBZMED.VCR.REC.1400.505.

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Supplementary Files

Supplementary file 1 contains Tables S1-S3 and Figures S1-S3.

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